



#### **GSI Construction Materials**



**Head of Minerals Programme** 

February 2023



# Aggregate Challenges











- 550,000 homes for an extra 1 million people required over the next 20 years
- 60 tonnes of aggregates per house
- 400 tonnes when roads and utilities are included
- Currently less than 20,000 homes per year
- Up to an extra 4Mt aggregates required
- EU average of 10 tonnes per person per year
- 33 Mt produced in Ireland in 2017

# Planning Challenges



- Development Plan
  - Construction forecasts how many units/roads will we build?
  - Material forecasts how much SR 21/PSV material will we need?
- Material Sources
  - Local quarries/pits where will we get the material needed?
  - Sustainability how do we ensure low carbon & local sourcing?
- Natural Resources Planning
  - Existing facilities how do we ensure the future supply of material?
  - New facilities how do we avoid inadvertent sterilisation of resources?

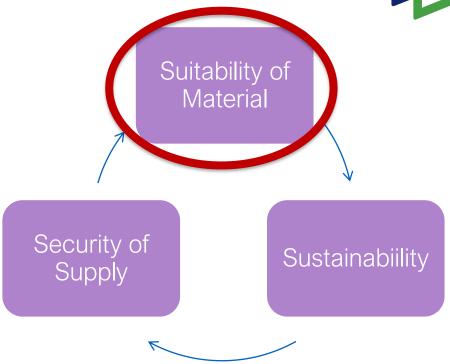
#### **GSI Solutions**



- Aggregate Potential map
  - National scale mapping
  - Data on crushed rock potential & granular potential
- Quarry database
  - Directory of active quarries and pits in Ireland
  - Under development as online source
  - Data on quarry activity including products etc..
  - Market surveillance support

#### Irish Construction Materials

- Suitability
  - Market Surveillance of standards
  - Dimension Stone sources
- Sustainability
  - Carbon footprint
  - Locally derived material
- Security of Supply
  - Planning challenges
  - Material sources



#### Irish Construction Materials



#### SCHEDULE 2

#### COMPETENT NATIONAL AUTHORITIES

For the purpose of Articles 11(7), 11(8), 12(2), 13(7), 13(9), 14(4) and 14(5) of the Construction Products Regulation and having regard to Regulation 9 of these Regulations, the bodies set out in Column 1 have been specified as being competent national authorities in respect of the area codes set out in Column 2 and, subject to the exclusions set out in Column 4, the associated product areas set out in Column 3.

COLUMN 1	COLUMN 2	COLUMN 3	COLUMN 4
COMPETENT NATIONAL AUTHORITY	AREA CODE(S)	PRODUCT AREA(S)	EXCLUSIONS
Geological Survey of Ireland	24	Aggregates	
National Roads Authority	12	Circulation Fixtures: Road Equipment	EN 12676-1 EN 1423 EN 12352 EN 12368 EN 12899-2 EN 12899-3
	23	Road Construction Products	EN 14188-1 EN 14188-2 EN 14188-3 EN 13877-3 EN 15322 EN 14695
	24	Aggregates	EN 13139 EN 13055-1 EN 13055-2 EN 13450 EN 13383-1

(L.S.)

GIVEN under my Official Seal, 27 June 2013.

#### GSI

- Competent National Authority
- Aggregates Only
- Overlap with TII
- Not Market Surveillance
- Not Authorised Officers

#### Operators

"Reasoned Request"

#### Market Surveillance Support

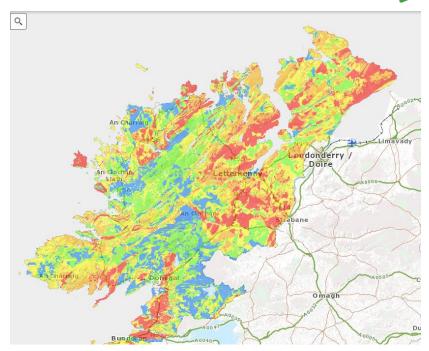


- GSI
  - State's Geologists
  - Competent in rocks
  - Respond to MS requests
- Operators
  - Geologists' Reports
  - Quarry Geology



#### **Current Activity**

- NSALTCs
  - DCB Steering Group
- Technical Analyses
  - Donegal Report
- Industry Support
  - Geological Queries
- Research



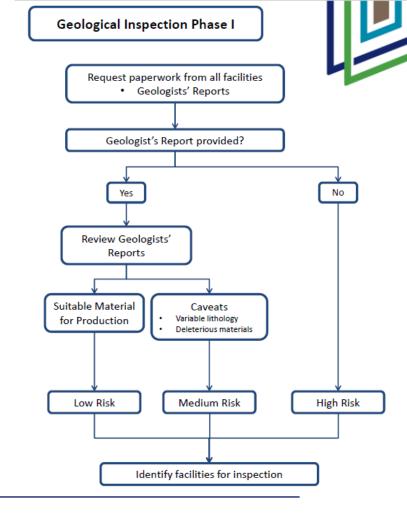
## Donegal Audit Support



- 15 locations from NBCO
- 9 locations with data/reports
- 17 locations visited
- On site visual petrological assessment
- Samples taken from 6 sites
- Full Lab analysis performed on 9 distinct samples of sands and aggregates
- Producers of standardised material requiring a Professional Geologist's Report

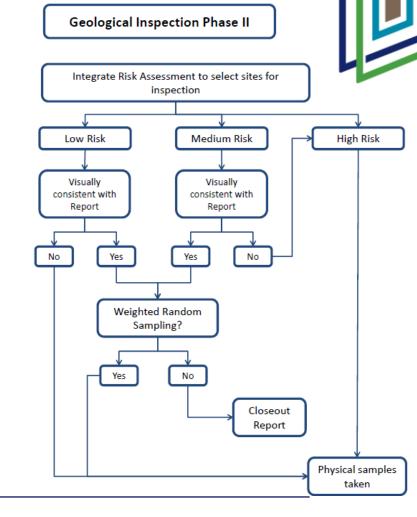
# Geologist's Visit

- 3 Phase Risk Assessment
  - 1. Review of Geologist's Report



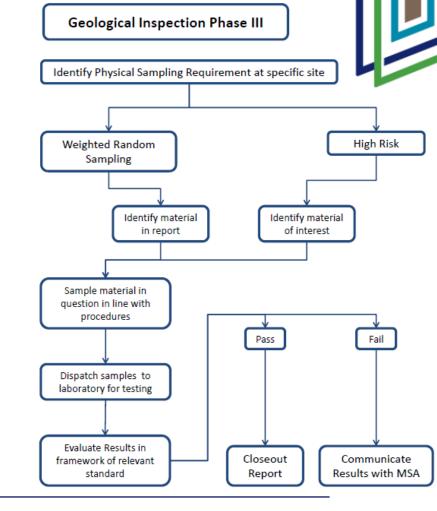
# Geologist's Visit

- 3 Phase Risk Assessment
  - 1. Review of Geologist's Report
  - 2. Site Visit



#### Geologist's Visit

- 3 Phase Risk Assessment
  - 1. Review of Geologist's Report
  - 2. Site Visit
  - 3. Analysis of samples
- Submission of Report to MSA



### Non compliance example

- Oct 2021 request for technical assistance following withdrawal of certification
- Oct 2021 site visit to manufacturing facility
  - Samples taken from 3 stockpiles
- Dec 2021 petrographic report received from laboratory
  - Identification of technical non-compliance in material sourced externally
- Dec 2022 potential non-compliance communicated to MSAs
- Feb 2022 site visit to take sample of SR 16 material at source
- Jul 2022 report received from laboratory
  - Identification of technical non-compliance in material

### Non compliance example

- Aug 2022 Non-compliance finding communicated to MSAs
- Sep 2022 site visit to manufacturing facility with MSAs
  - Samples taken from stockpiles (product) & quarry face (raw material)
  - Alteration to quarrying plan agreed with operator
  - Samples sent to alternative lab
- Dec 2022 petrographic report received from laboratory
  - Confirmation of original reports
- Jan 2023 Geological Audit Close Out
  - Confirmation of initial findings
  - Confirmation of suitability of material for SR16 going forward

### Geologist's Role



- 3 Aggregate Standards Require a Professional Geologist
  - S.R. 16 Guidance on the use of I.S. EN 12620:2002+A1:2008 Aggregates for concrete
  - S.R. 18 Guidance on the use of I.S. EN 13139:2002 Aggregates for mortar
  - S.R. 21 Guidance on the use of I.S. EN 13242:2002+A1:2007 Aggregates for unbound and hydraulically bound materials for use in civil engineering work and road construction
- Professional Geologist
  - In the context of this S.R., the Competent Person will be listed as a Professional Member of the Institute of Geologists of Ireland, or an equivalent professional body, with an established record of a minimum of 5 years of practical assessment of geological resources, with experience of quarries and aggregate deposits, and assessment of aggregates for proposed end-use suitability.
  - IGI maintain a Specialist Register



- Section 3.5.2 Knowledge of the raw material
  - Geological assessment of the quarry
  - "The geological assessment of the deposit should identify and map the main lithologies and their relative proportions within the quarry"
  - New assessment when there is a change in lithology
- Table A.1
  - Fines quality in fine aggregate if fines content > 3%
  - S  $\leq$  1 % generally and S  $\leq$  0,1 % if pyrrhotite is present
  - Alkali Silica Reaction
  - Petrographic assessment



- Annex C Assessment of the aggregate
  - Geological Assessment of the raw material references I.S. EN 12620:2002
  - "There shall be documentation detailing the nature of the raw material, its source and where appropriate, one or more maps showing the location and extraction plan"
  - A petrographic examination of the aggregate should be carried out
- Table B.7 Aggregates containing pyrrhotite
  - Total sulfur S ≤ 0.1%



- Section 3.5.2 Knowledge of the raw material (Annex B.2)
  - Geological assessment of the quarry
  - New assessment when there is a change in lithology
- Table A.1
  - Fines quality in fine aggregate if fines content > 3%
  - Magnesium sulfate soundness
  - S  $\leq$  1 % generally and S  $\leq$  0,1 % if pyrrhotite is present
  - Constituents which alter the rate of setting and hardening of mortar
  - Alkali Silica Reaction
  - Petrographic assessment



- Annex B.2 Raw Material (Quarry)
  - "The geological assessment of the quarry deposit should identify and map the main material types present and their relative proportions within the source"
  - New assessment when there is a change in lithology
  - Geological Assessment of the raw material references I.S. EN 13139:2002
  - "There shall be documentation detailing the nature of the raw material, its source and where appropriate, one or more maps showing the location and extraction plan"
- Annex B.3 Aggregates Product
  - "A petrographic examination should be carried out by a Competent Person to determine the presence of potentially deleterious material"
- Annex C Summary of Tasks
  - Useful guide for manufacturers as to Geologist's responsibilities



- Section 3.5.4 Knowledge of the raw material
  - Geological assessment of the quarry
  - "The assessment of the deposit should identify and map the main lithologies and their relative proportions within the quarry"
  - Geological Assessment of the raw material references I.S. EN 13242:2002
  - "There shall be documentation detailing the nature of the raw material, its source and where appropriate, one or more maps showing the location and extraction plan"
  - New assessment when there is a change in lithology



- Annex E sub floor fill
  - Geological assessment of the aggregate (at least quarterly)
  - Sedimentary mudrock limited to maximum of 10% (P.Geo may reduce this)
  - Petrographic assessment if specified by P.Geo
  - "a petrographic assessment involving transmitted and reflected light evaluation of sections"
  - Where S > 1 %, the material is not suitable for use
  - Where  $S \le 0.1$  %, the aggregate is deemed suitable for use
  - "The level of S > 0.1 % is intended as a trigger action level for further evaluation of the material"
  - If pyrrhotite is present, the limit is  $S \le 0.4\%$

## Geologist's Role



- Is your Geologist a "Competent Person"
  - IGI Specialist Register <a href="https://igi.ie/specialist-registers/">https://igi.ie/specialist-registers/</a>
- Geological Assessment of the raw materials
  - Identification of main lithologies and relative proportions within the quarry
  - Map of quarry showing main lithologies
  - Identification of potentially problematic lithologies or deleterious materials
- Petrographic Assessment of the product
  - Representative samples
  - Identification of main mineralogies and relative proportions and distribution
  - S > 0.1 % is intended as a trigger action level for further
  - If suspected potential pyrrhotite, reflected light examination is recommended
- Statement of compliance for the proposed end use





# Questions

#### **Eoin McGrath**

**Head of Minerals Programme** 

February 2023

